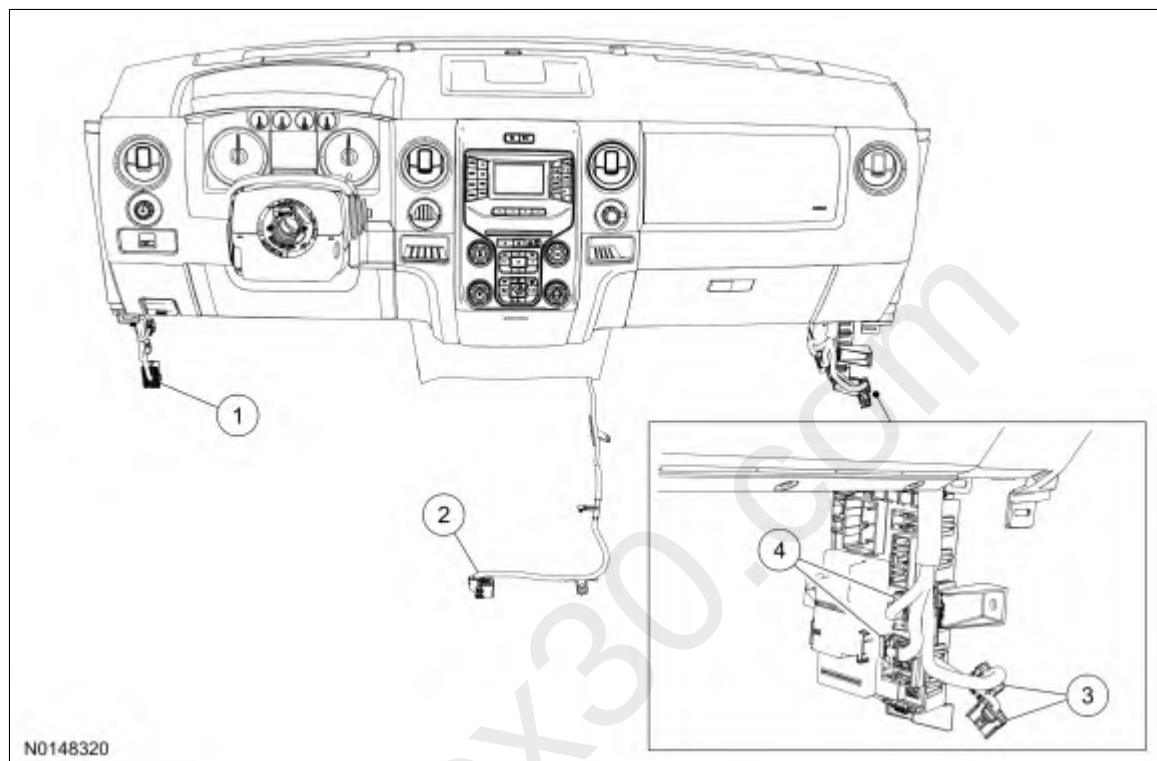


SECTION 501-12: Instrument Panel and Console  
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual  
Procedure revision date: 10/25/2013

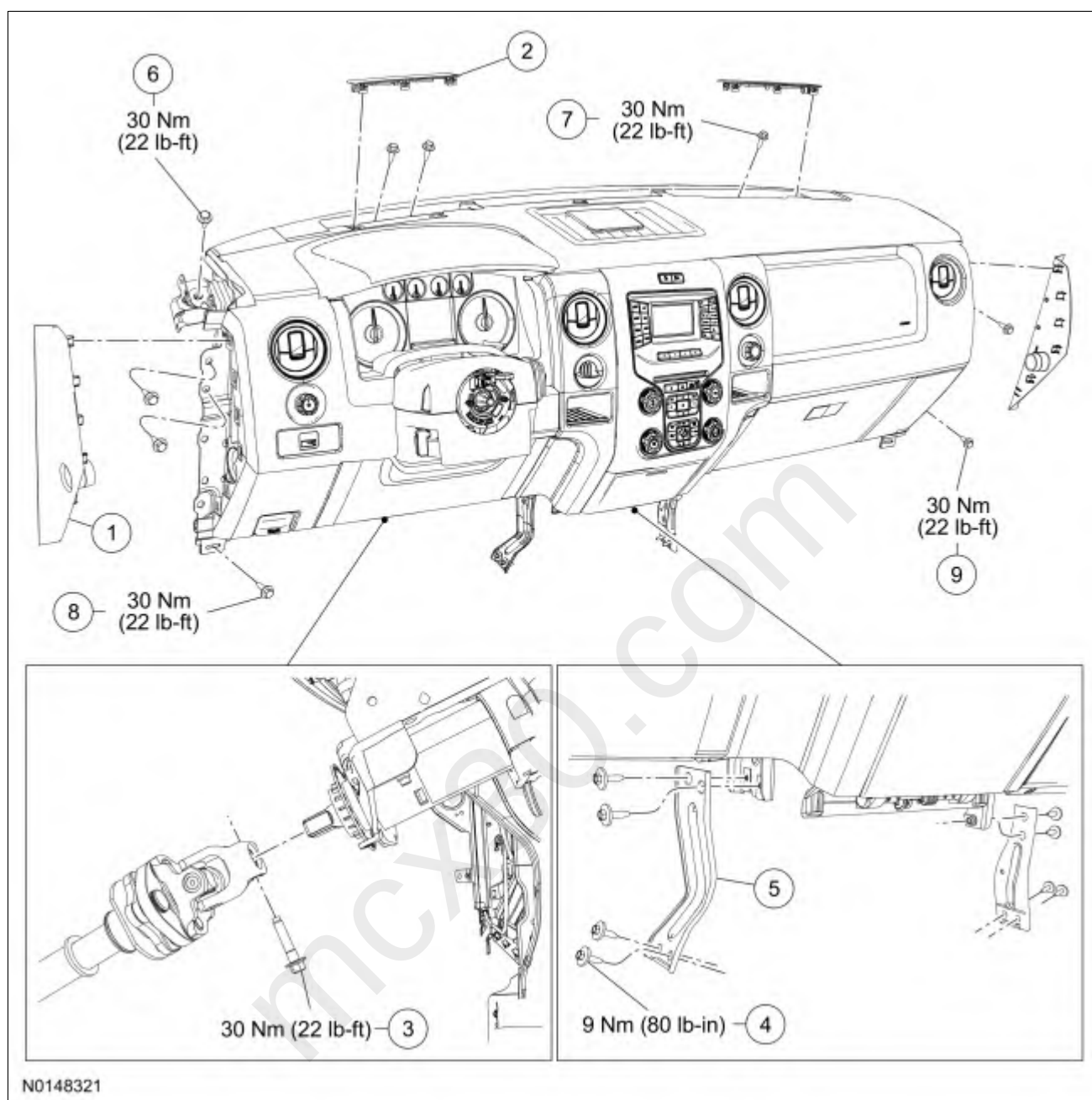
## Instrument Panel — Exploded View

### Instrument Panel Electrical Connectors



| Item | Part Number | Description                                                                |
|------|-------------|----------------------------------------------------------------------------|
| 1    | —           | LH lower cowl electrical connector (part of 14401)                         |
| 2    | —           | Small Restraints Control Module (RCM) electrical connector (part of 14401) |
| 3    | —           | RH lower cowl electrical connectors (part of 14401)                        |
| 4    | —           | Smart Junction Box (SJB) electrical connectors (part of 14401)             |

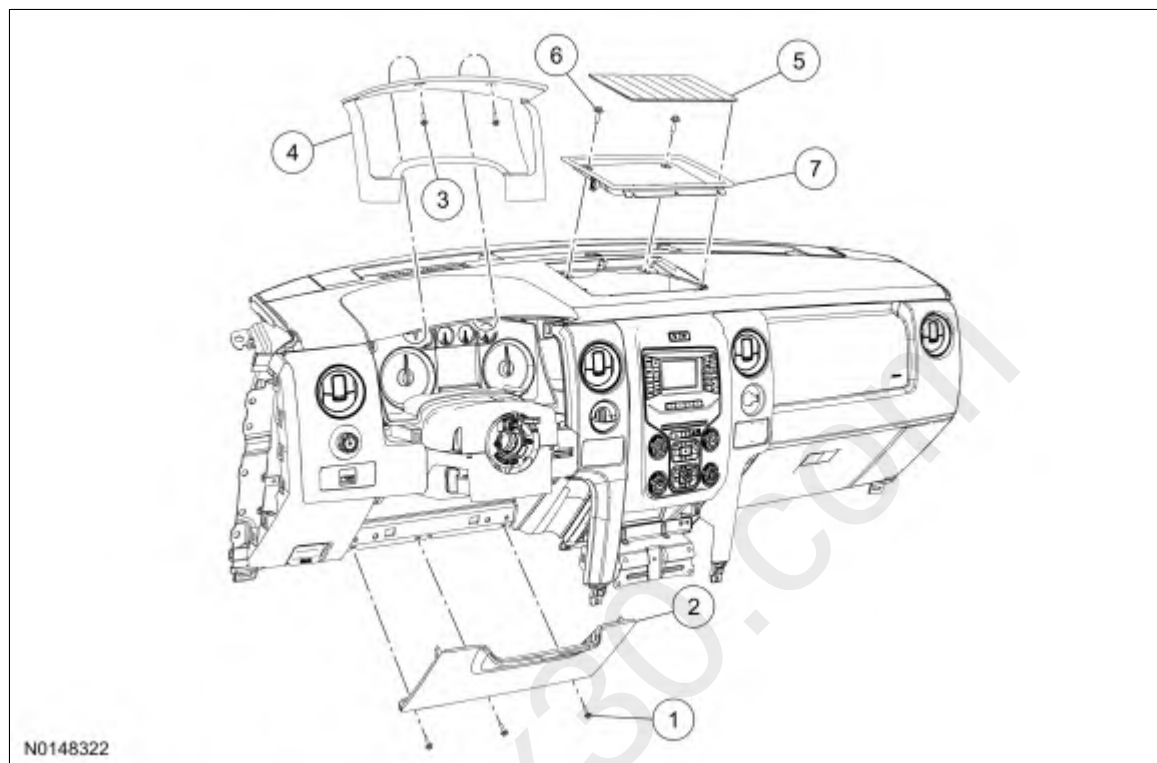
### Instrument Panel Fasteners



| Item | Part Number          | Description                                                        |
|------|----------------------|--------------------------------------------------------------------|
| 1    | 04480 RH/ 04481 LH   | Instrument panel side finish panel                                 |
| 2    | 043C54               | Instrument panel upper cowl trim panel                             |
| 3    | N808684              | Steering column shaft-to-steering column bolt                      |
| 4    | N807316              | Center instrument panel support bracket bolt (4 required per side) |
| 5    | 045F38 LH/ 045B00 RH | Center instrument panel support bracket (2 required)               |
| 6    | W706426              | LH instrument panel upper bolt (3 required)                        |
| 7    | W706426              | RH instrument panel upper bolt                                     |

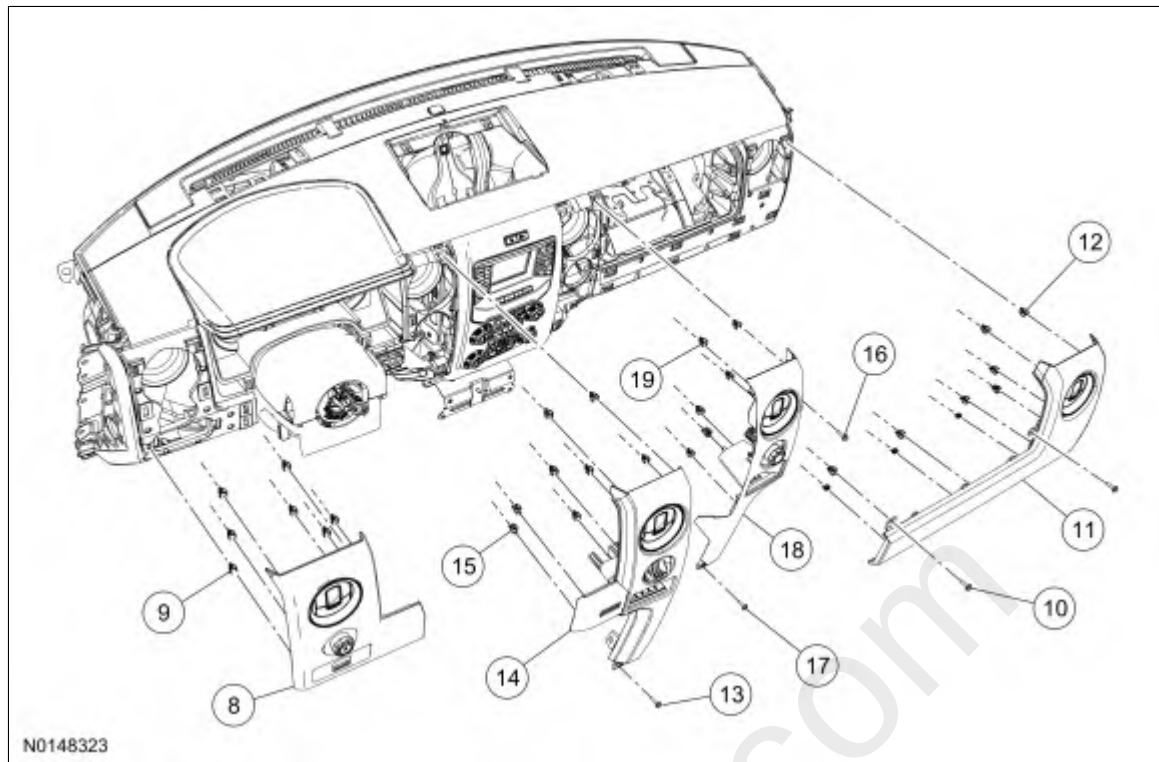
|   |         |                                            |
|---|---------|--------------------------------------------|
| 8 | W706426 | LH instrument panel side bolt (3 required) |
| 9 | W706426 | RH instrument panel side bolt (2 required) |

### Instrument Panel Finish Panels



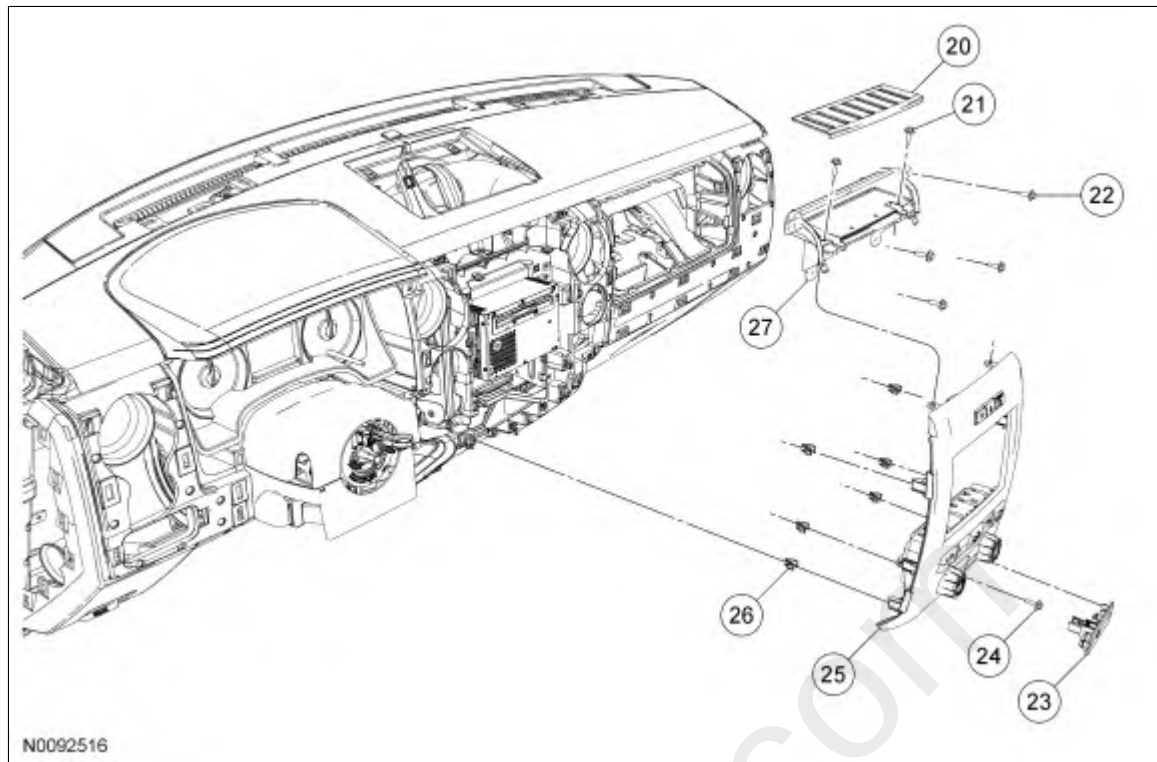
| Item | Part Number | Description                                           |
|------|-------------|-------------------------------------------------------|
| 1    | W707628     | Steering column opening trim panel screw (3 required) |
| 2    | 04459       | Steering column opening trim panel                    |
| 3    | —           | Instrument cluster finish panel screw (2 required)    |
| 4    | 044D70      | Instrument cluster finish panel                       |
| 5    | 045G34A     | Upper storage compartment mat                         |
| 6    | —           | Upper storage compartment screw (2 required)          |
| 7    | 042A82      | Upper storage compartment                             |

### Instrument Panel Finish Panels (Continued)



| Item | Part Number | Description                                                                    |
|------|-------------|--------------------------------------------------------------------------------|
| 8    | 04338B      | LH instrument panel finish panel                                               |
| 9    | W712210     | LH instrument panel finish panel retaining clip (7 required)                   |
| 10   | W707281     | RH instrument panel finish panel screw (2 required)                            |
| 11   | 04338A      | RH instrument panel finish panel                                               |
| 12   | W712210     | RH instrument panel finish panel retaining clip (10 required)                  |
| 13   | W707281     | LH center instrument panel finish panel bolt                                   |
| 14   | 04338D      | LH center instrument panel finish panel                                        |
| 15   | W712210     | LH center instrument panel finish panel retaining clip (8 required)            |
| 16   | —           | RH center instrument panel finish panel upper bolt                             |
| 17   | W707281     | RH center instrument panel finish panel lower bolt                             |
| 18   | 04338C      | RH center instrument panel finish panel                                        |
| 19   | W712210     | RH center instrument panel finish panel lower bolt retaining clip (6 required) |

#### Instrument Panel Finish Panels (AM/FM Single CD Only)



| Item | Part Number | Description                                                            |
|------|-------------|------------------------------------------------------------------------|
| 20   | 045G34B     | Center instrument panel upper finish panel mat                         |
| 21   | —           | Center instrument panel lower finish panel upper screw (2 required)    |
| 22   | —           | Center instrument panel upper finish panel screw (4 required)          |
| 23   | 044D82      | Audio input jack trim cover                                            |
| 24   | —           | Center instrument panel lower finish panel lower screw                 |
| 25   | 04302       | Center instrument panel lower finish panel                             |
| 26   | W712210     | Center instrument panel lower finish panel retaining clip (6 required) |
| 27   | 061B58      | Center instrument panel upper finish panel                             |

1. For additional information, refer to the procedures in this section.

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